

FACING KIT

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FK SERIES

FACING KIT FOR PORTABLE LINE BORING MACHINES

The **MAUCOTOOLS Facing Kit** for Portable Line Boring Machines, **FK Series**, is a combination of power and versatility for **FLANGE FACING** and create **SEEGER CIRCLIP GROOVES**

The FK Series in combination with MAUCOTOOLS Portable Line Boring Machines **DUAL SYSTEM** offers the opportunity to make independent operations, saving time and money: **FLANGE FACING + AUTOMATIC BORE WELDING**.

FEATURES

LIGHT WEIGHT BODY | High pressure cast aluminum body allows continuous operation under the harshest conditions.

ROBUST TOOL HOLDER | Holds the cutting tool bits tightly at the desired position. Its robust construction and support to the cutting bits ensure vibration free performance.

SAVE TIME AND MONEY | Two independent operations made at the same time, saving time and money: **FLANGE FACING + AUTOMATIC BORE WELDING**.

MORE CONTROL | A remote maneuverable shaft allows the start of the advancement of the tool bit. By turning the shaft clockwise, the advancement of the tool bit begins. Rotating the shaft counterclockwise, instead, stops the advancement.

The **MAUCOTOOLS FK Facing** head is equipped with **adjustable limit switches** to set the flattening diameter. It is very simple. It is sufficient to position the limit switch blocks, the depth of cut and start the machine for machining.

SAFE | When the slide completes the stroke, a special clutch comes into action and the advancement of the tool bit stops moving even if the machine continues to turn.

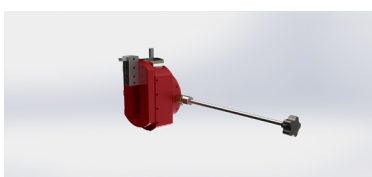


DATA	FK250	FK450	FK600	
BORING BAR	mm (inch)	40 (1.57")		
Min. Facing Diam.	mm (inch)	45(1.77")		
Max. Facing Diam.	mm (inch)	250 (9.85")	450 (17.72")	600 (23.63")
Seeger Circlips Grooves		YES		
Compatibility	All MAUCOTOOLS Portable Line Boring Machines			

› Easy to handle and quick to setup

› Flange Facing and creation of Seeger Circlips Grooves

Remote maneuverable shaft



MAUCOTOOLS FK Series: Facing Kit



Adjustable limit switches

